





-  Welding unit with inverter technology piloted by microprocessor.
-  The arc dynamic of the product is unique and revolutionary on the market.
-  Can be used with all types of electrodes: rutile, stainless steel, cast iron in direct current.
-  Very handy, thanks to its small weight (2.5 kg), its highly reduced volume and its very low consumption (plug 10A with AM fuse)



## MMA

- ✓ **Immediate start** thanks to its very high no-load voltage.
- ✓ Constant welding **power**.
- ✓ **Very smooth melting** due to the direct current.
- ✓ **Insensitive to supply current fluctuations** or to the arc length.
- ✓ **Very good penetration** and perfect arc stability.
















- Delivered in cardboard with :
- Earth cable (1.6m /  $\varnothing$ 10mm<sup>2</sup>)
  - Electrode holder (1.6m /  $\varnothing$ 10mm<sup>2</sup>)

## ASSETS

**HOT START** : Increased power at start.

**ANTI STICKING** : Prevents the electrode sticking.

**ARC FORCE** : Instantaneous increase of the current in difficult welding situation.

50/60hz	+AM+	I <sub>2</sub> MMA						EN60974-1 (40°C)		U <sub>0</sub>		cm/kg	 Protected & compatible POWER GENERATOR (+/- 15%)	
						I <sub>A</sub> (60%)	X% (I <sub>2</sub> max)							
230V	10A	10 - 80A							31A	80A 6%	85V	10/25	10x14x23 / 2.5	3 kW 3.7 kVA